

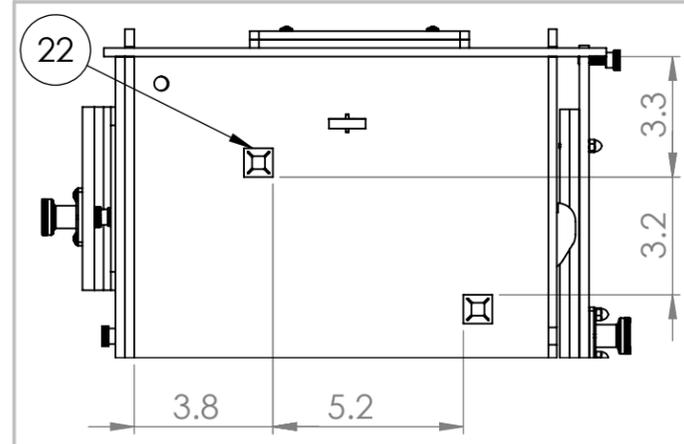
4

3

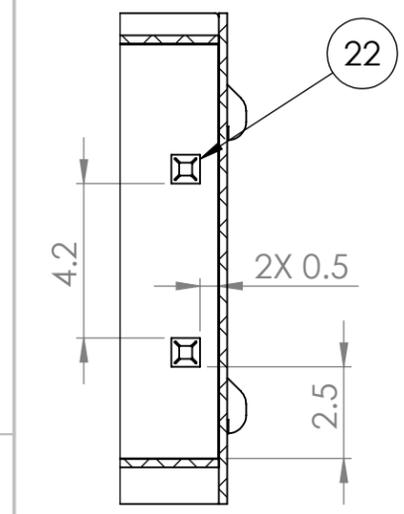
2

1

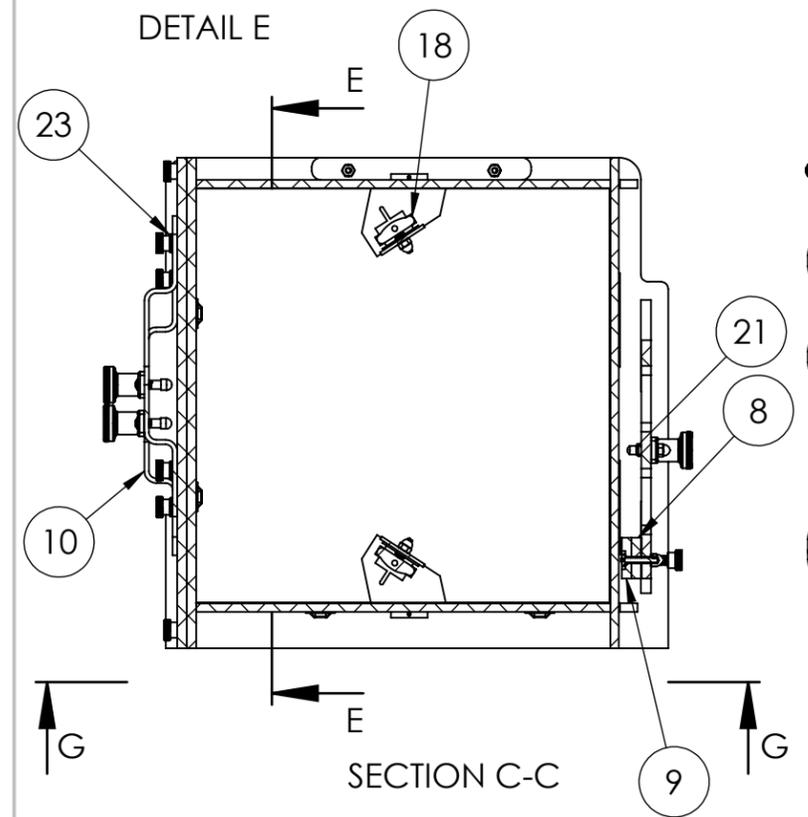
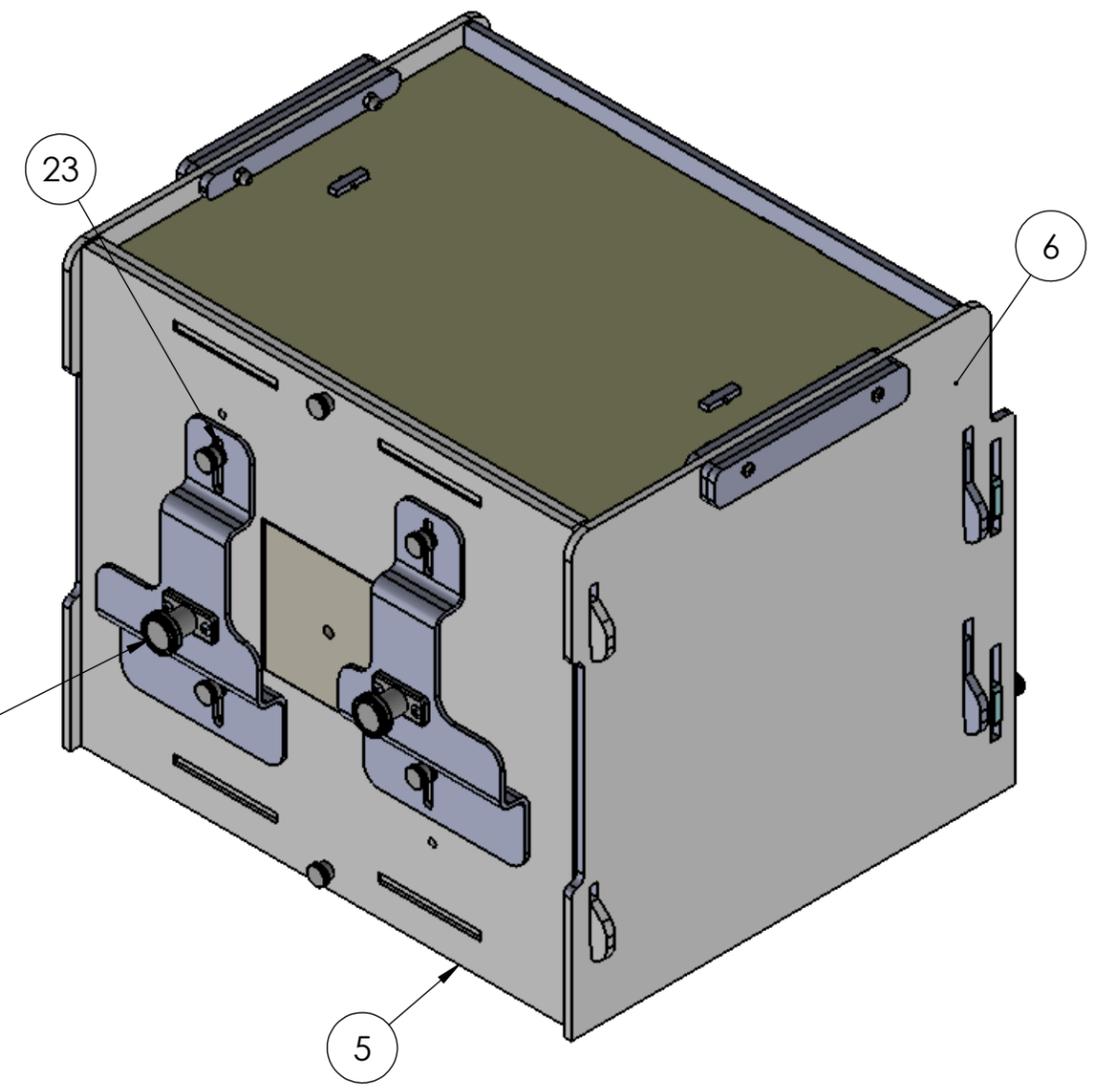
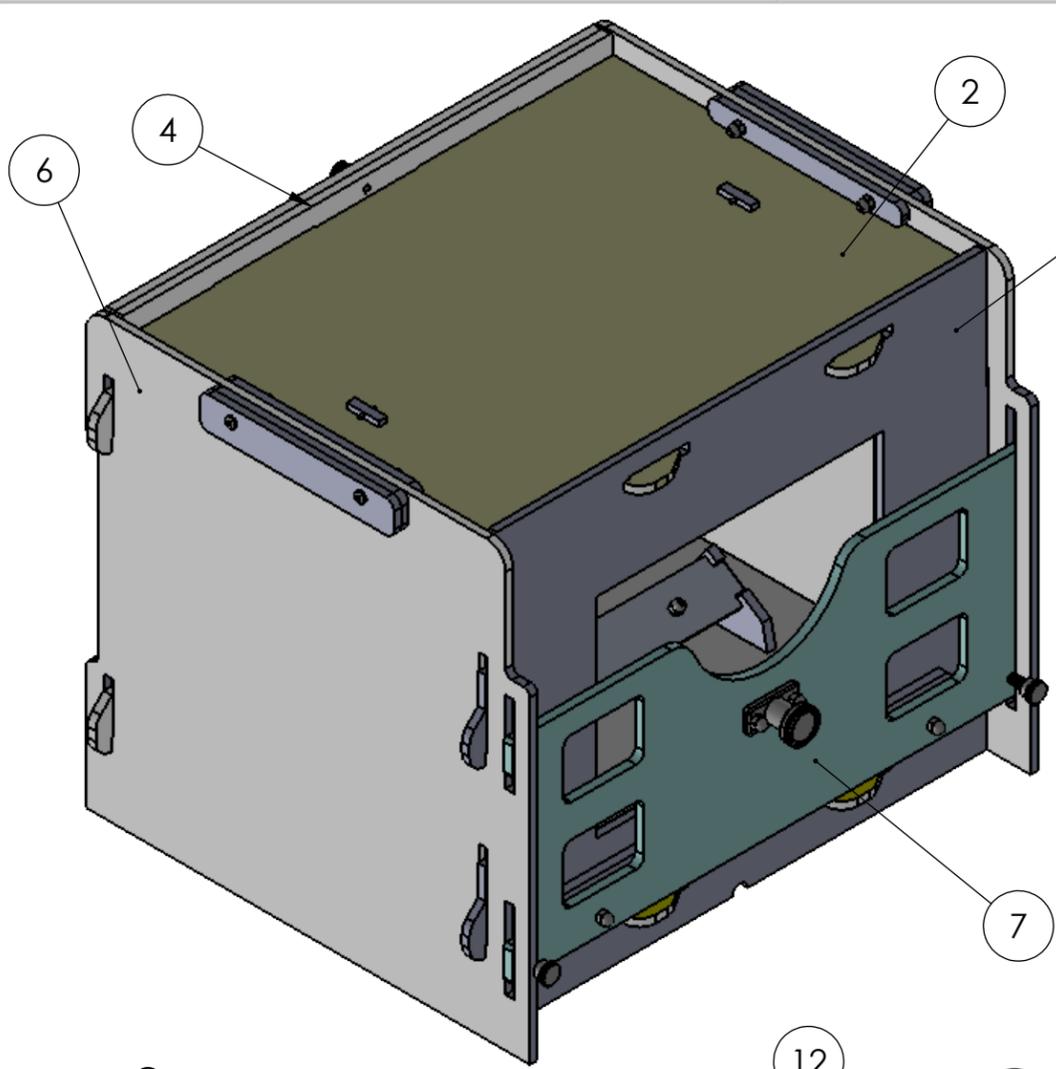
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	1.0	ADD DETAIL E & G		



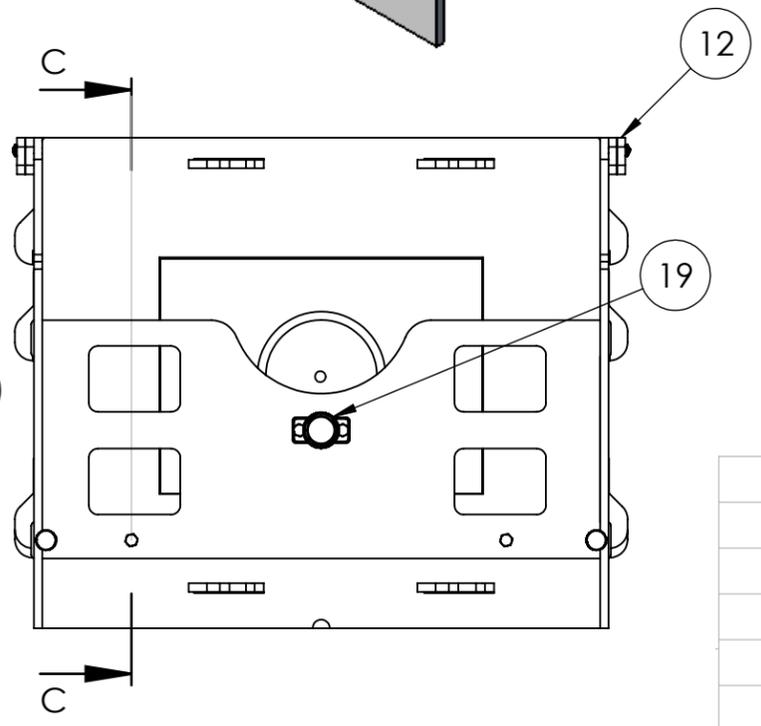
DETAIL G



DETAIL E



SECTION C-C



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:	
DIMENSIONS ARE IN INCHES		DRAWN	j.acu		
TOLERANCES:		CHECKED		SIZE DWG. NO. REV	
FRACTIONAL ±		ENG APPR.			B
ANGULAR: MACH ± BEND ±		MFG APPR.			
TWO PLACE DECIMAL ±		Q.A.		SCALE: 1:5 WEIGHT:	
THREE PLACE DECIMAL ±		COMMENTS:			SHEET 1 OF 11
INTERPRET GEOMETRIC TOLERANCING PER:					
MATERIAL					
FINISH					
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				

4

3

2

1

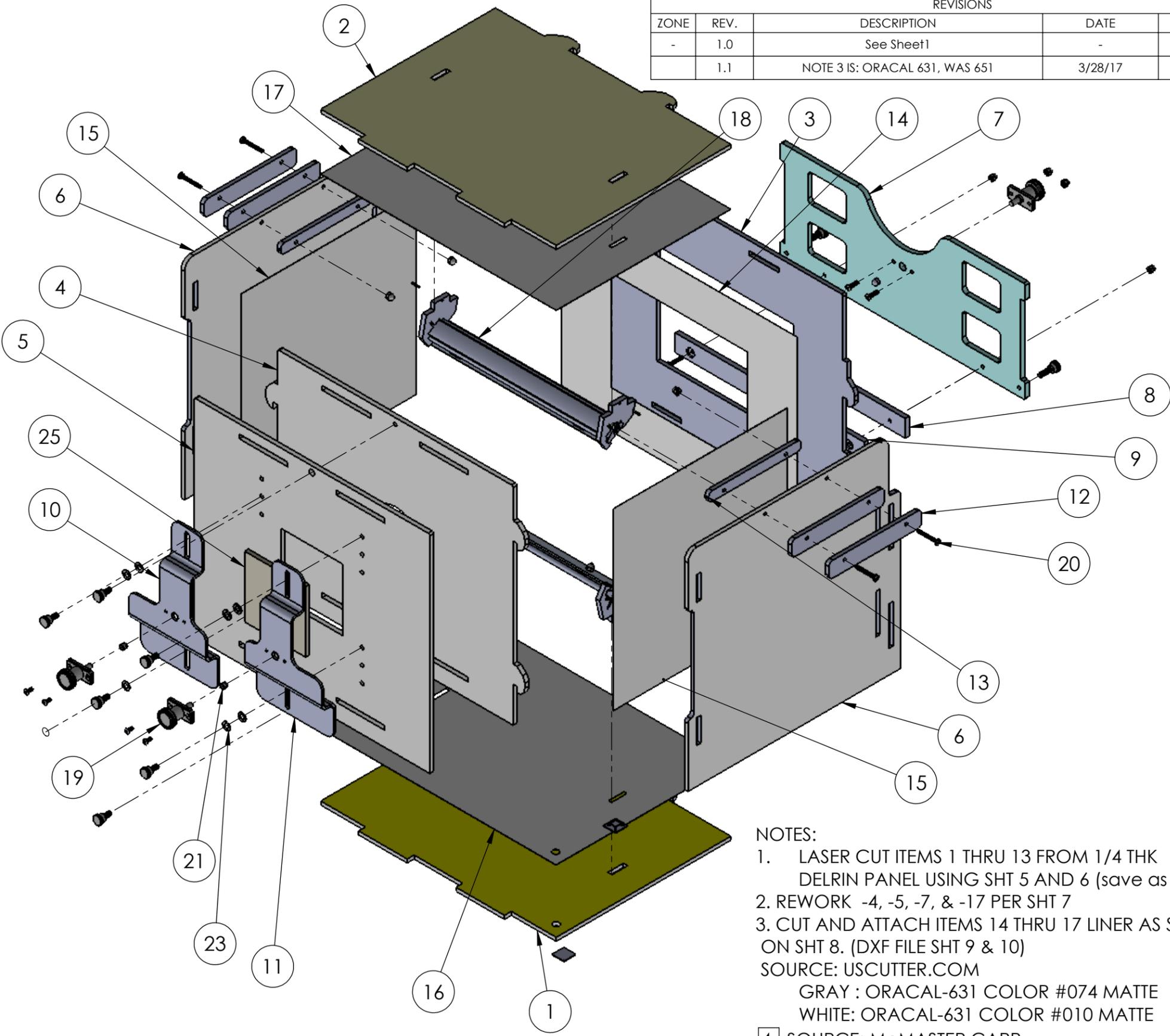
4

3

2

1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	1.0	See Sheet1	-	-
	1.1	NOTE 3 IS: ORACAL 631, WAS 651	3/28/17	



4	32	94323A320		2
	31	92373A126		4
	30	90272A198		2
	29	98667A130		8
	28	91802A196		2
	27	91802A192		4
4	26	94323A319		6
	25	-18	MASK	4
4	24	7130K102	CABLE TIE	4
4	23	95647A125		8
5	22	IEX-CN101		5
4	21	9753K12	RUBBER GROMMET	3
4	20	90272A201		4
4	19	8478A5		3
	18	-301	Light Assembly	2
	17	-16	top liner (GREY)	1
	16	-15	bottom liner (GREY)	1
	15	-14	side panel (GREY)	2
	14	-13	front panel (WHITE)	1
	13	-12	back handle	2
	12	-11	handle	4
	11	-10	right clamp	1
	10	-09	left clamp	1
	9	-17	STRIP WITH CBORE	1
	8	-08	Spacer	1
	7	-07	Tablet Mount	1
	6	-06	Side Panel	2
	5	-05	Phone Panel	1
	4	-04	Rear Panel	1
	3	-03	Front Panel	1
	2	-02	Top Panel	1
	1	-01	Bottom Panel	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	

NOTES:
 1. LASER CUT ITEMS 1 THRU 13 FROM 1/4 THK DELRIN PANEL USING SHT 5 AND 6 (save as DXF file)
 2. REWORK -4, -5, -7, & -17 PER SHT 7
 3. CUT AND ATTACH ITEMS 14 THRU 17 LINER AS SHOWN ON SHT 8. (DXF FILE SHT 9 & 10)
 SOURCE: USCUTTER.COM
 GRAY : ORACAL-631 COLOR #074 MATTE
 WHITE: ORACAL-631 COLOR #010 MATTE
 4 SOURCE: McMASTER CARR
 5 SOURCE: AMAZON.COM.

DRAWN	NAME	DATE	TITLE: ITS IN A BOX
CHECKED	J. ACU		
ENG APPR.			
MFG APPR.			
Q.A.			
COMMENTS:	SIZE DWG. NO. REV		
	B		1.3
SCALE: 1:20		WEIGHT:	SHEET 2 OF 11

4

3

2

1

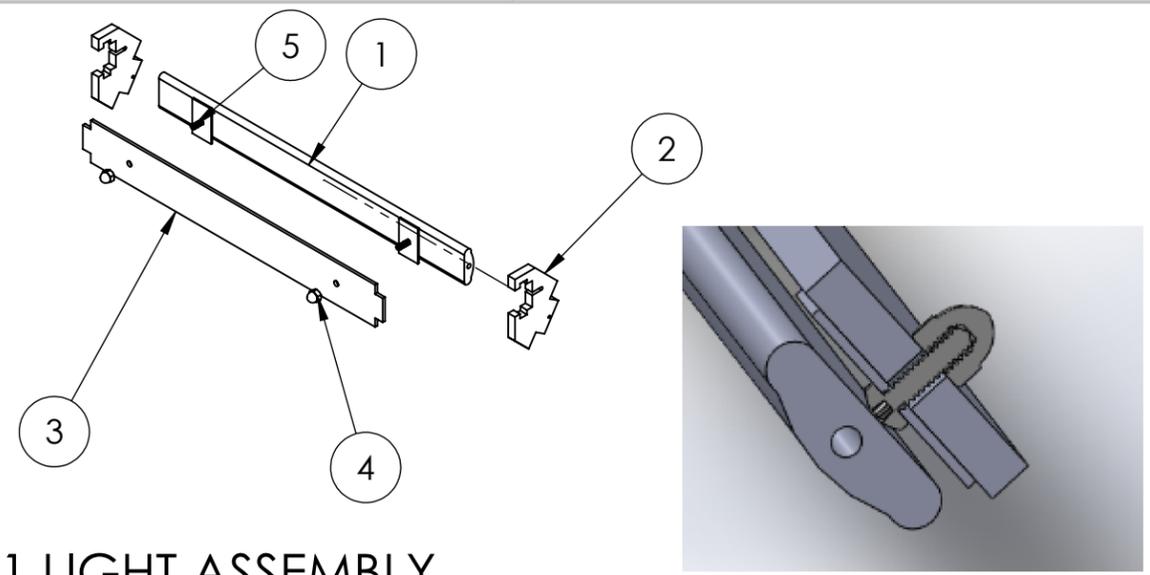
1

2

3

4

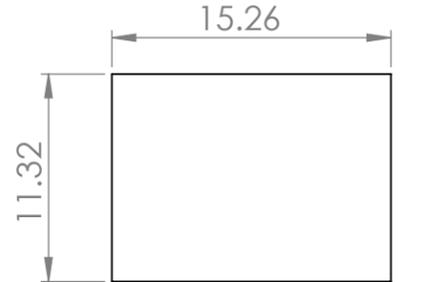
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	1.2	ADD: BLACK COLOR ON -18 DETAIL	-	-



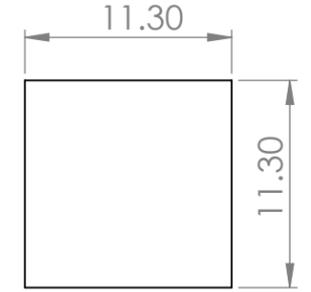
-301 LIGHT ASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	90272A148		2
4	98667A110		2
3	-18	light cover	1
2	-19	Light support	2
1	B01ARQY31S	LED Light	1

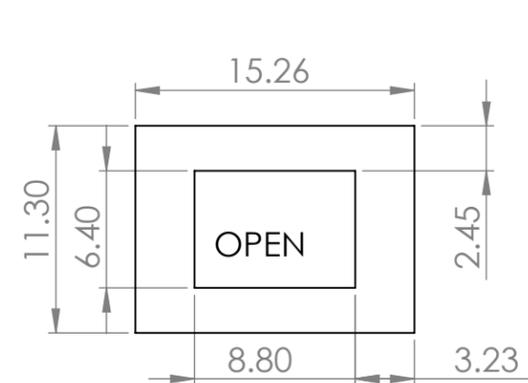
- NOTES:
 1. ITEM 1 LED LIGHT SOURCE: AMAZON.COM
 PART # B01ARQY31S
 2. ITEM 4 & 5 SOURCE: MCMASTER CARR
 3. REWORK -19 PER SHT 7.



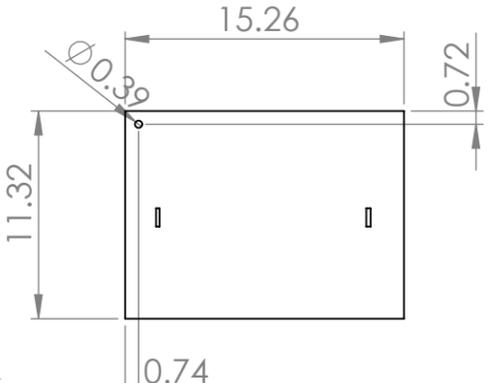
-16 DETAIL (GRAY)
 CUT USING SHT 9 & 10
 SAVED AS DXF FILE



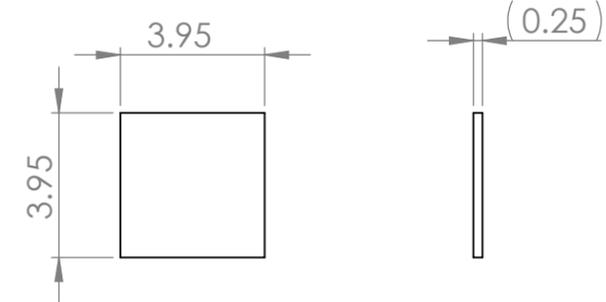
-14 DETAIL (GRAY)
 CUT USING SHT 9 & 10
 SAVED AS DXF FILE



-13 DETAIL (WHITE)
 CUT USING SHT 9 & 10
 SAVED AS DXF FILE



-15 DETAIL (GRAY)
 CUT USING SHT 9 & 10
 SAVED AS DXF FILE



-18 DETAIL (MASK)
 1/4 THICK BLACK ELMERS MIGHTY CORE
 SOURCE: WWW.AMAZON.COM
 WWW.ENCOREPRODUCTS.COM

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	j. acu
TOLERANCES:		CHECKED	
FRACTIONAL ±		ENG APPR.	
ANGULAR: MACH ± BEND ±		MFG APPR.	
TWO PLACE DECIMAL ±		Q.A.	
THREE PLACE DECIMAL ±		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
NEXT ASSY	USED ON		
APPLICATION		DO NOT SCALE DRAWING	

TITLE:		
ITS IN A BOX		
SIZE	DWG. NO.	REV
B		1.3
SCALE: 1:2 WEIGHT:		SHEET 3 OF 11

1

2

3

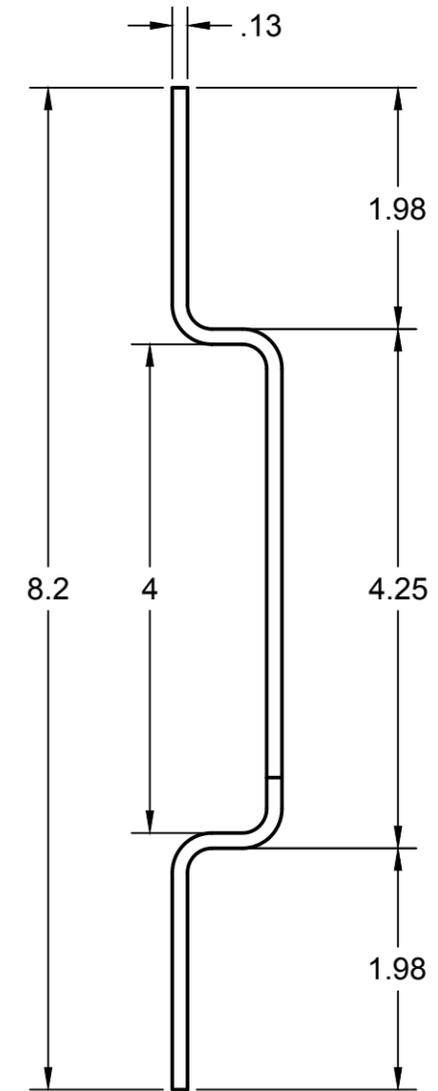
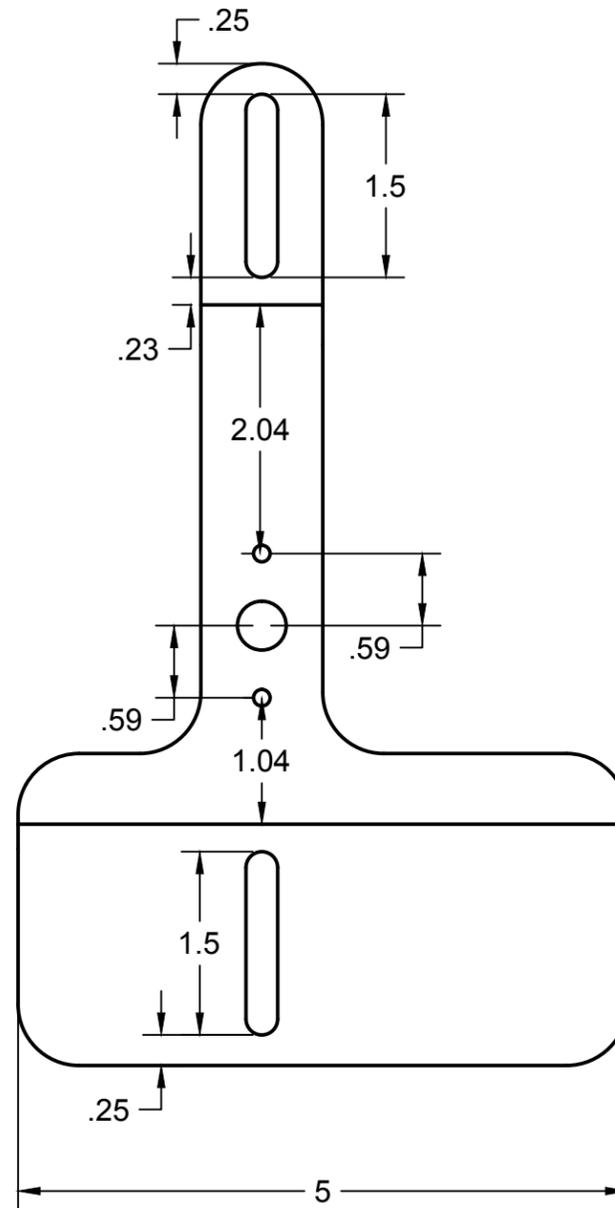
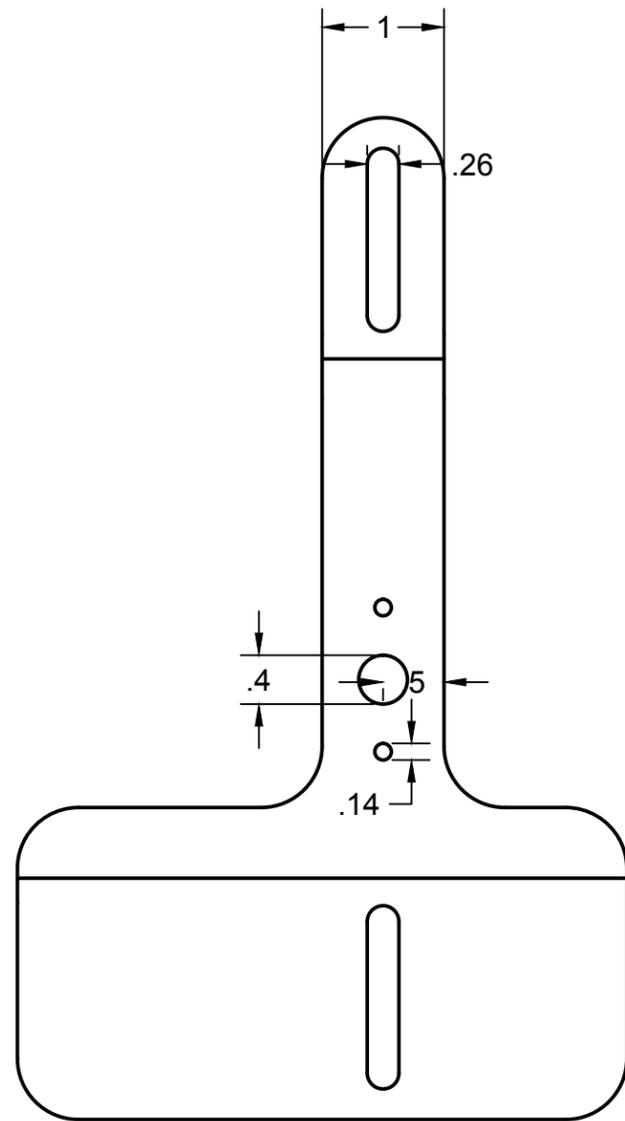
4

A

A

B

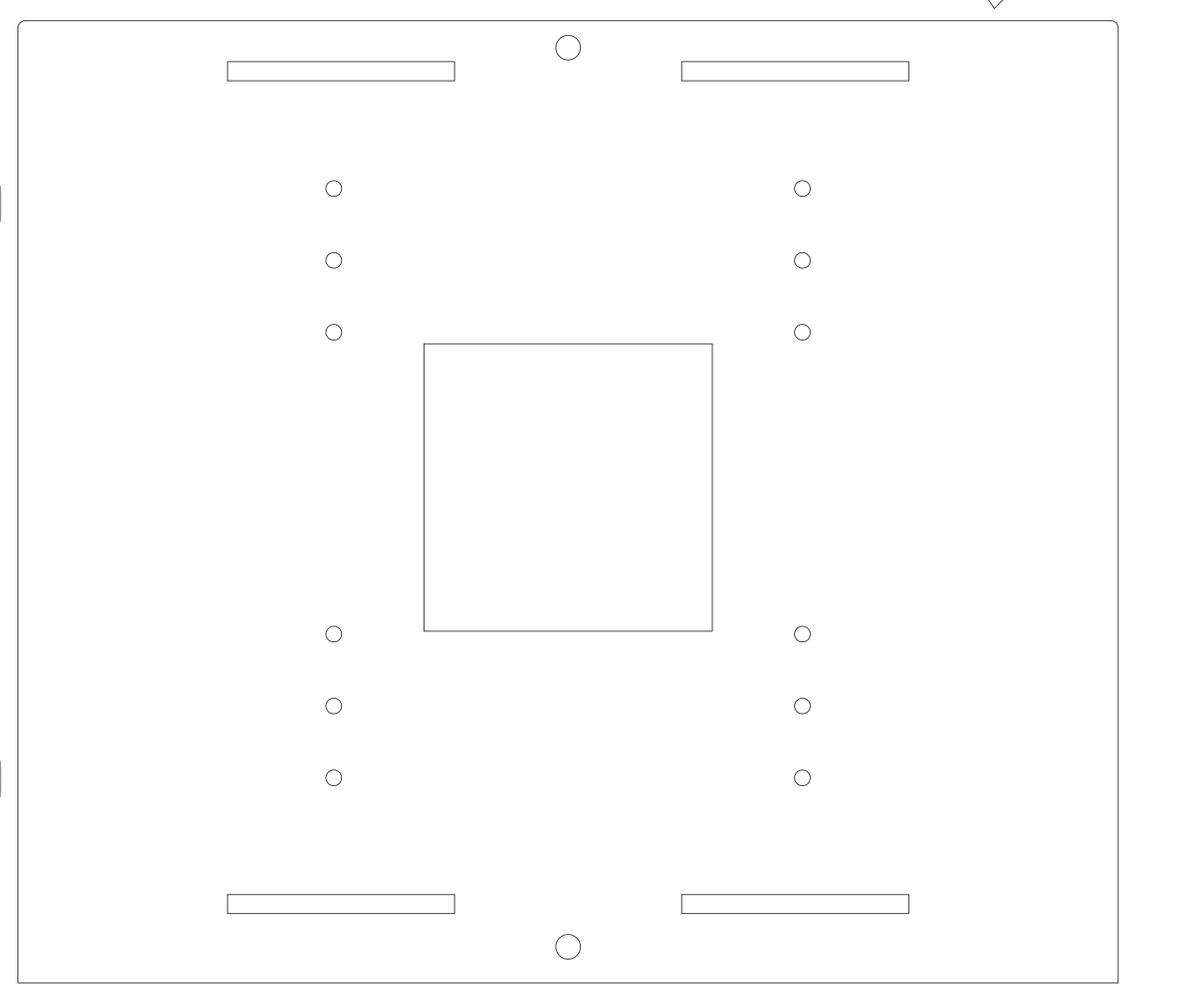
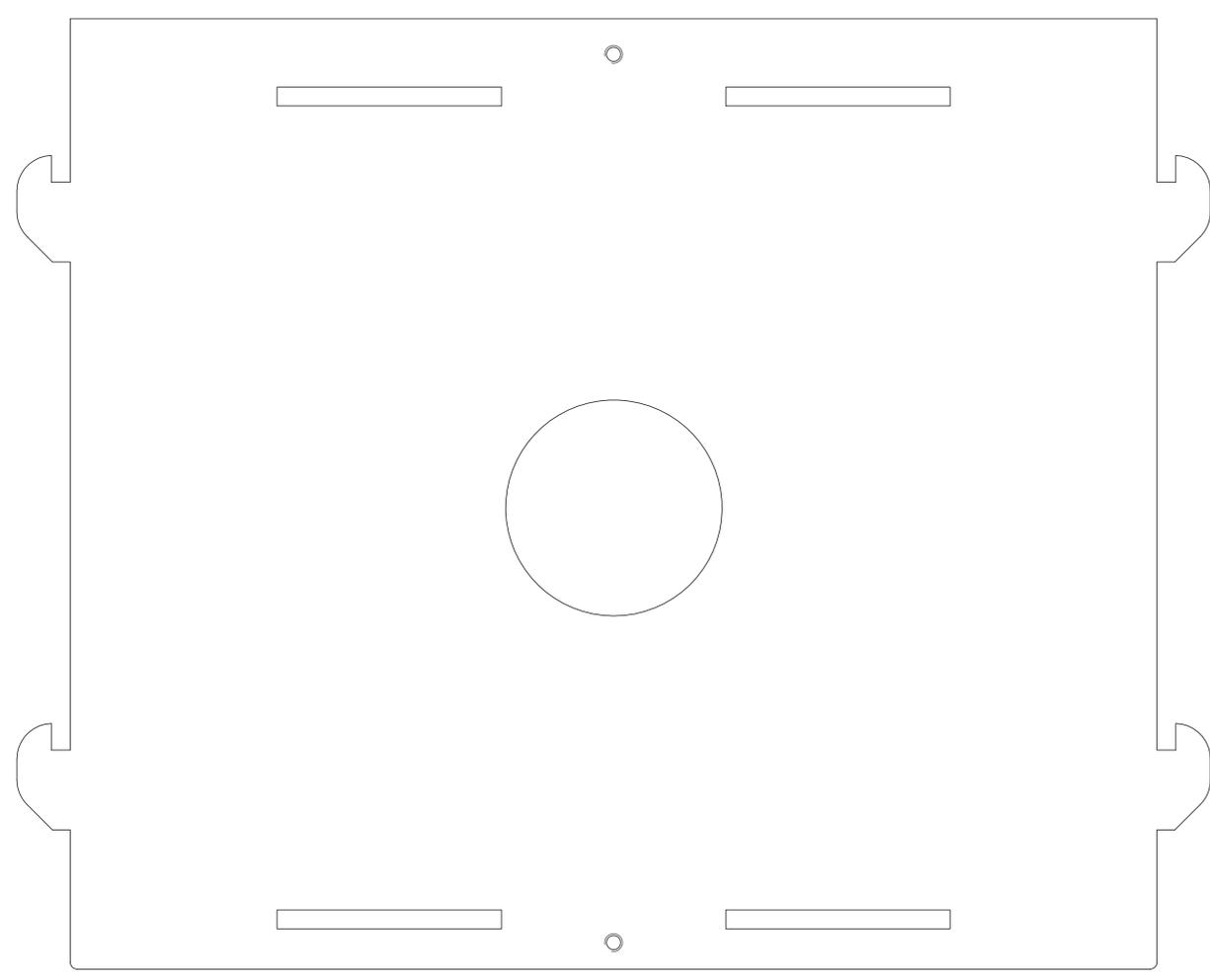
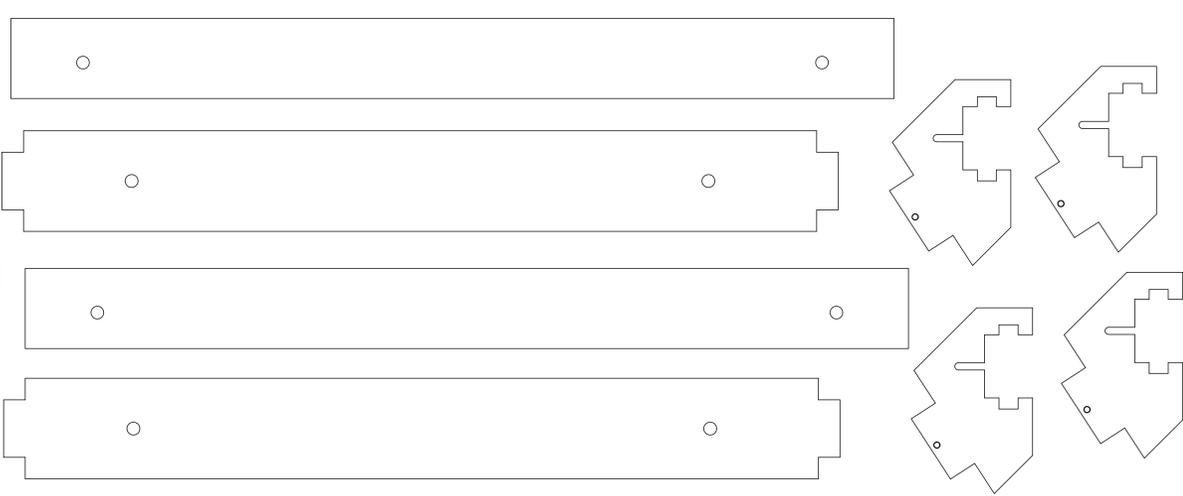
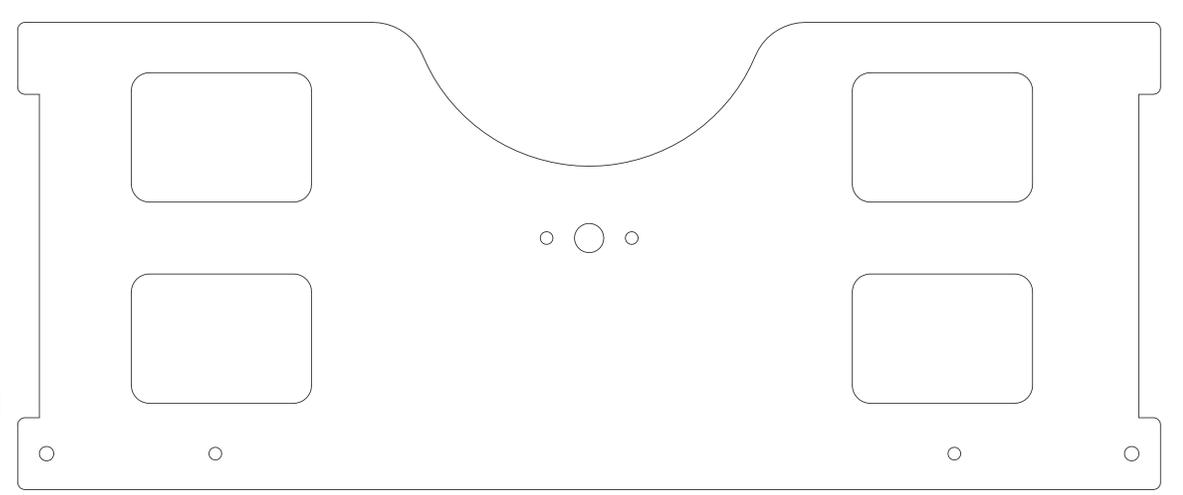
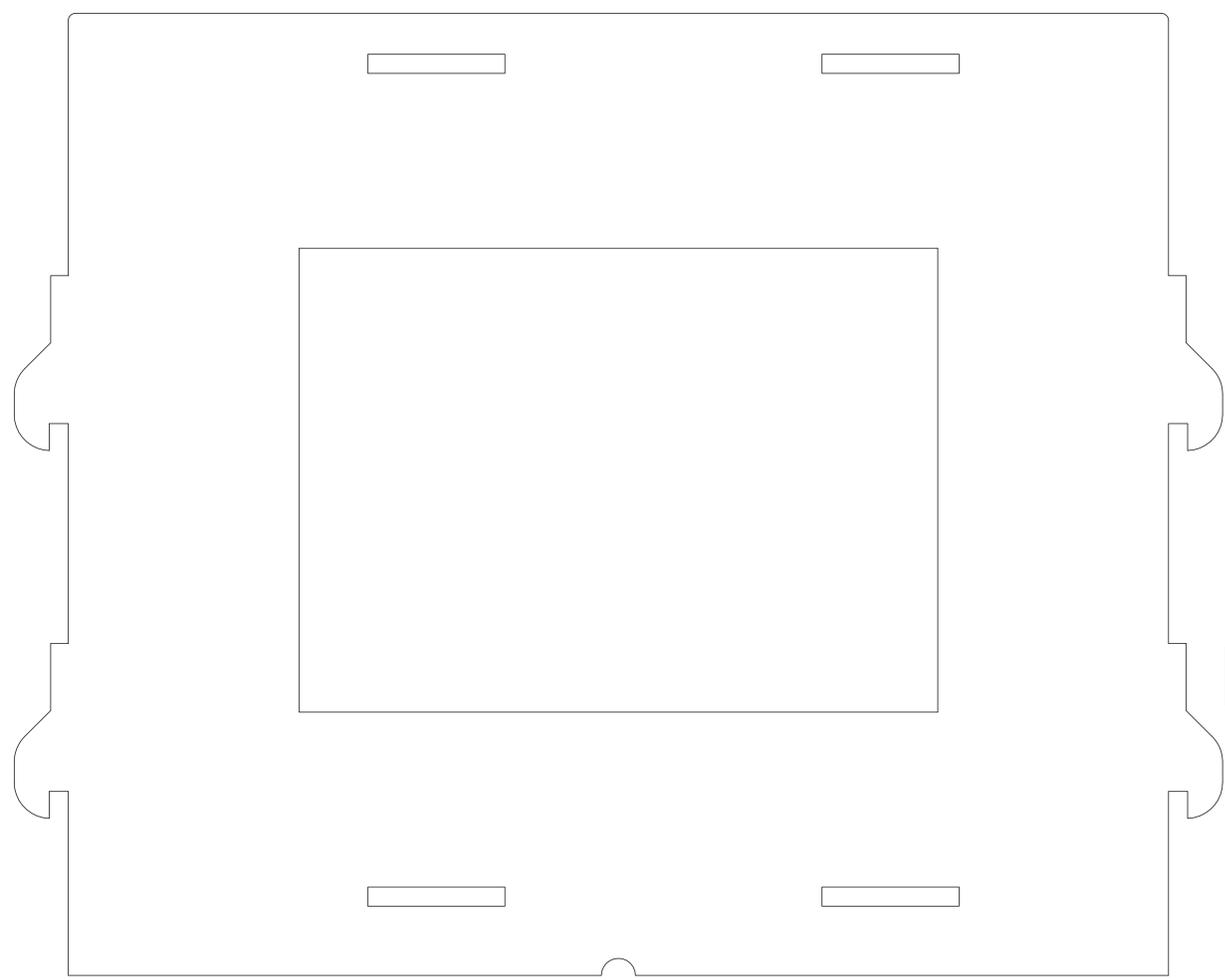
B

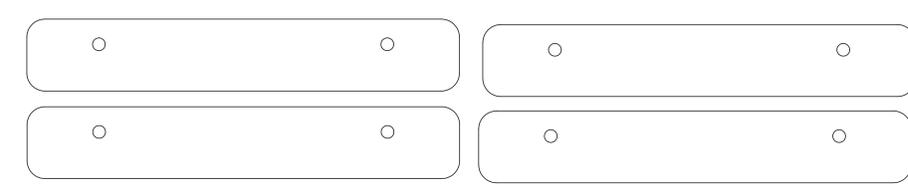
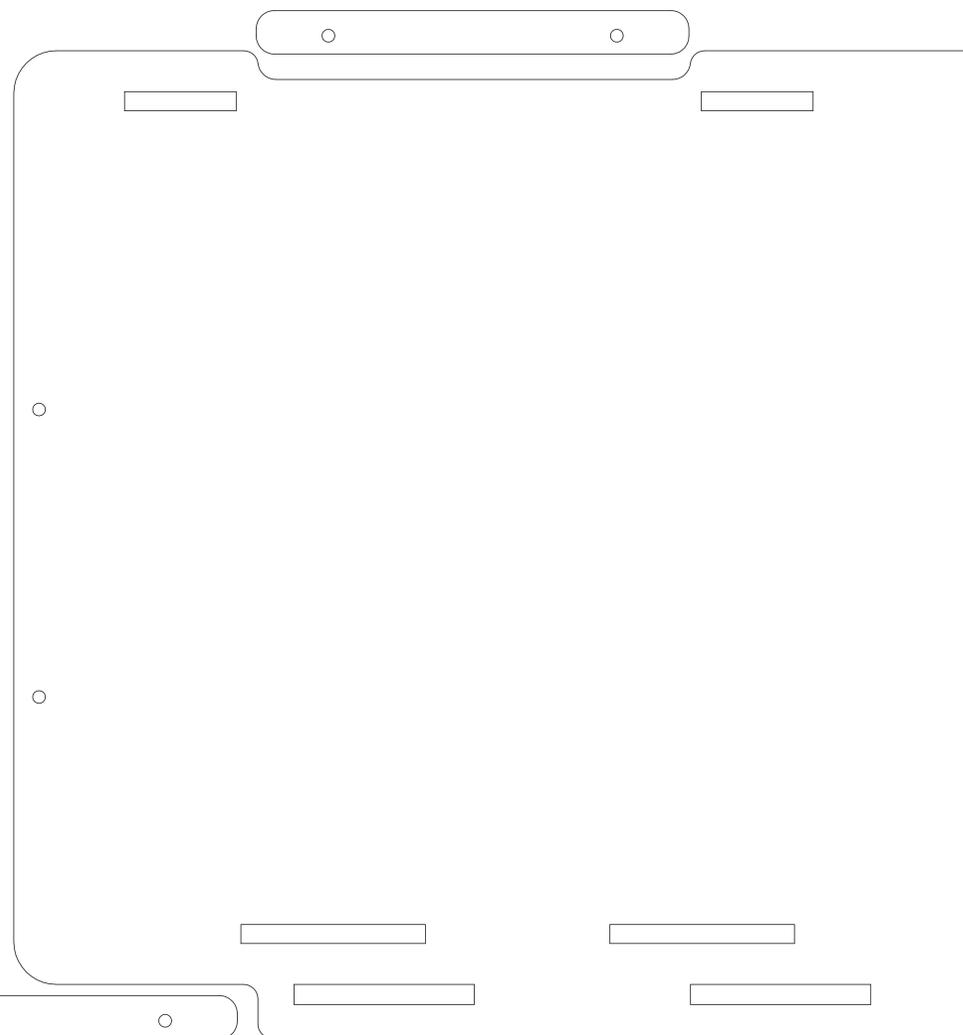
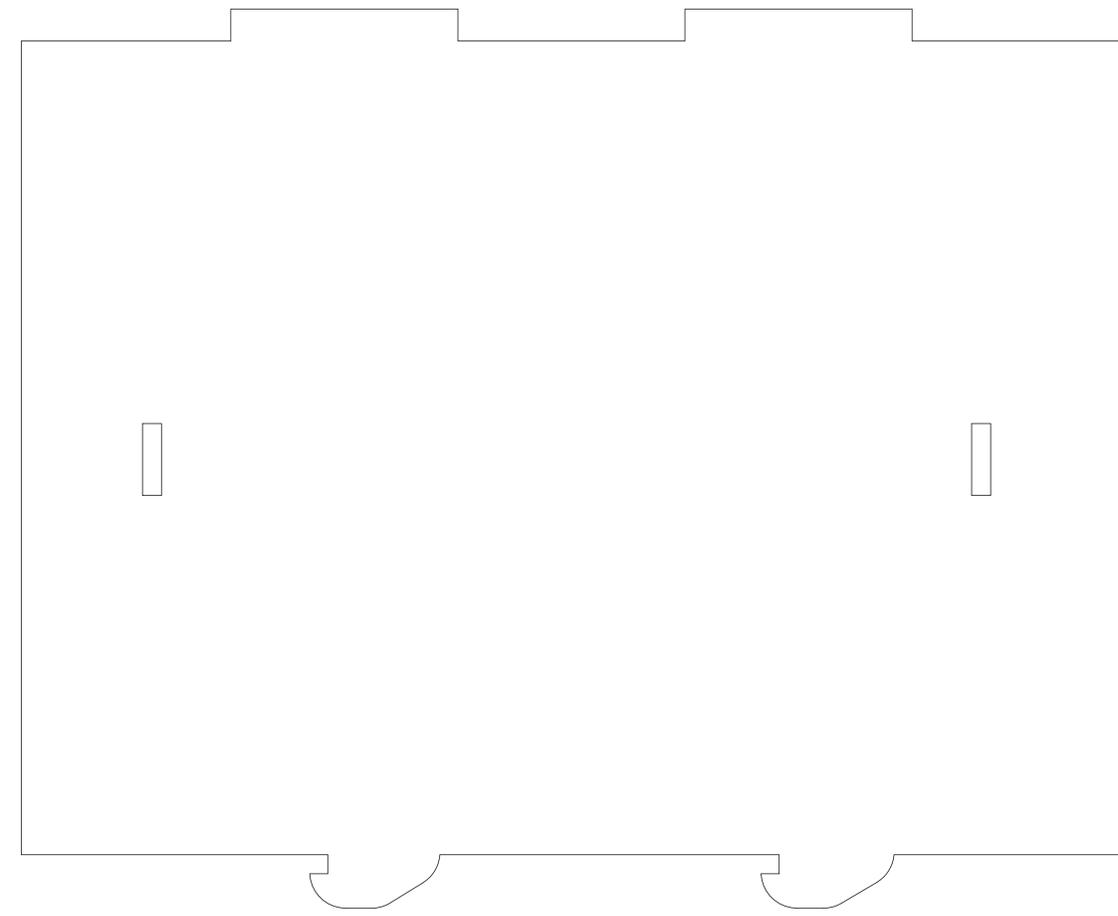
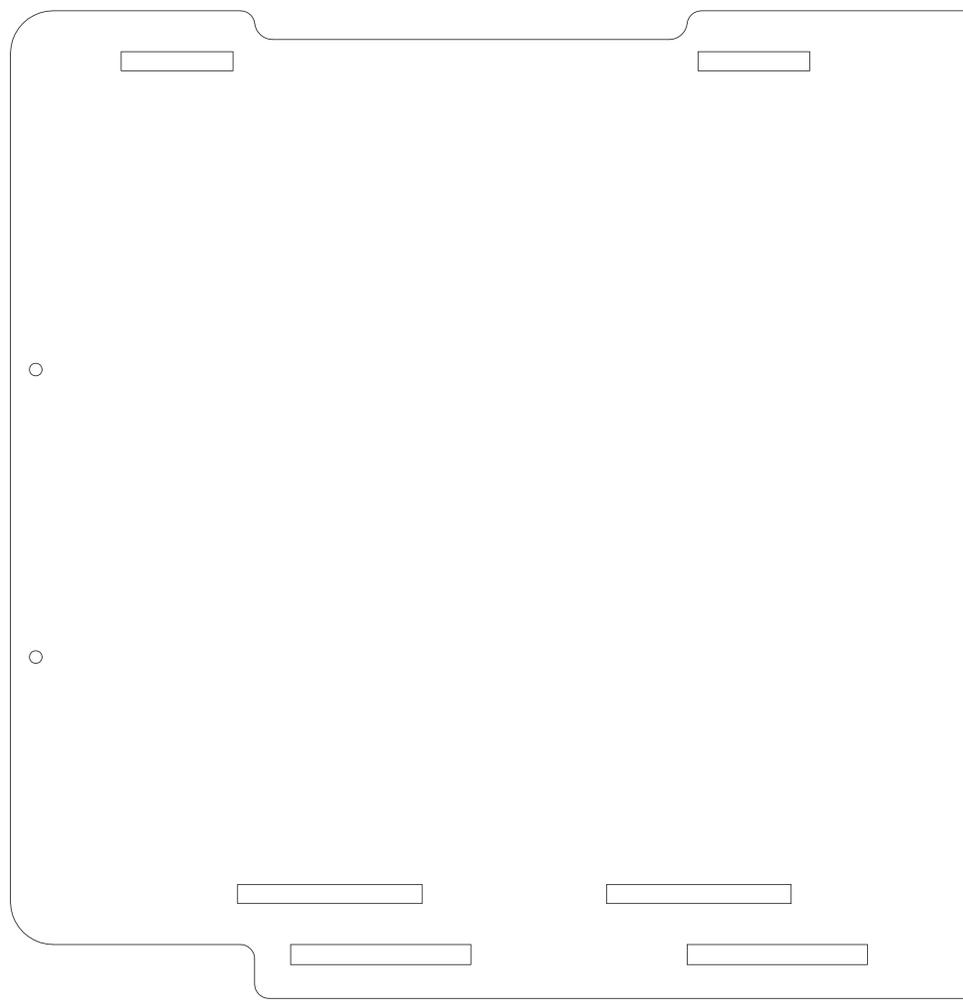
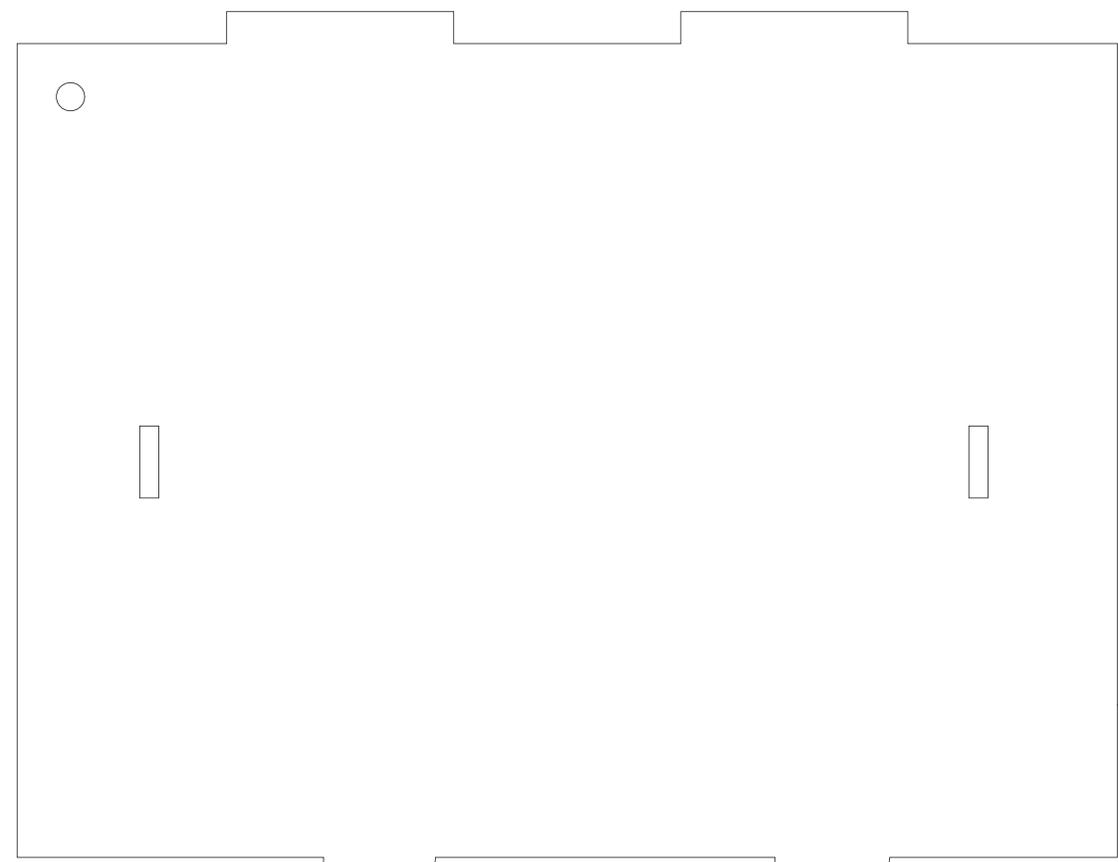


Notes:

1. Material is aluminum
2. Sand blast finish

		PROJECT			
		TITLE ITS IN A BOX			
APPROVED	SIZE	CODE	DWG NO		REV
CHECKED	B				1.3
DRAWN	Leslie Shaw	10/18/18	SCALE 1:2	WEIGHT	SHEET SHEET 4 OF 11





4

3

2

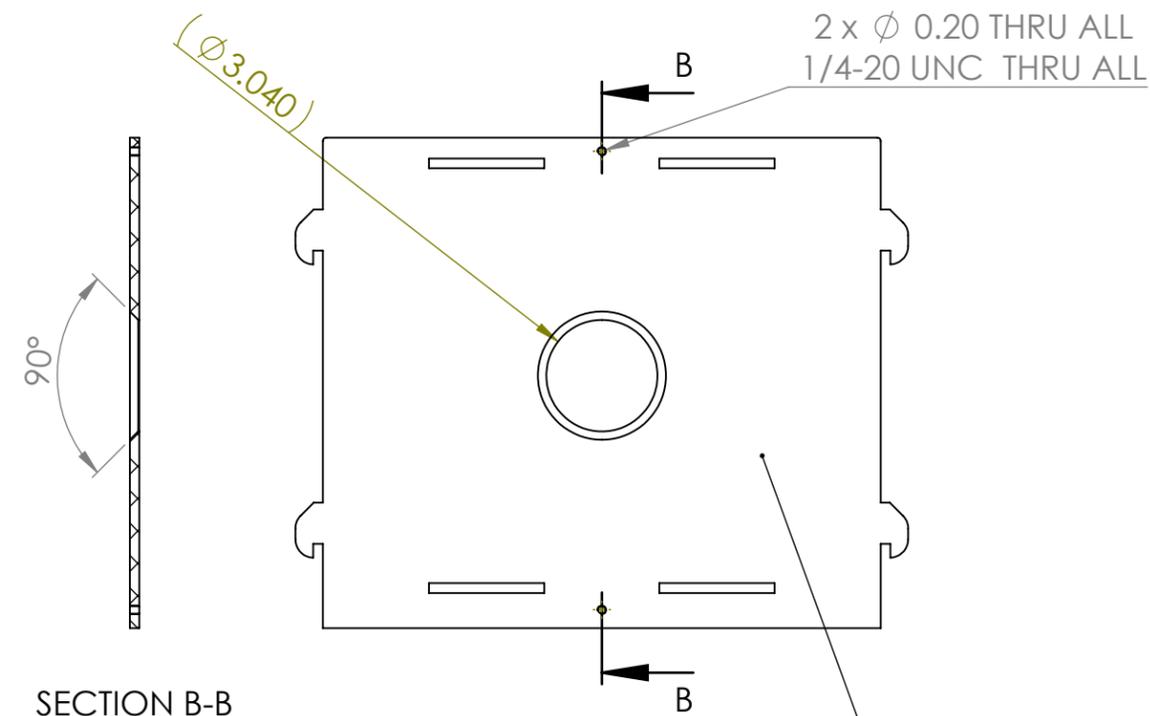
1

B

B

A

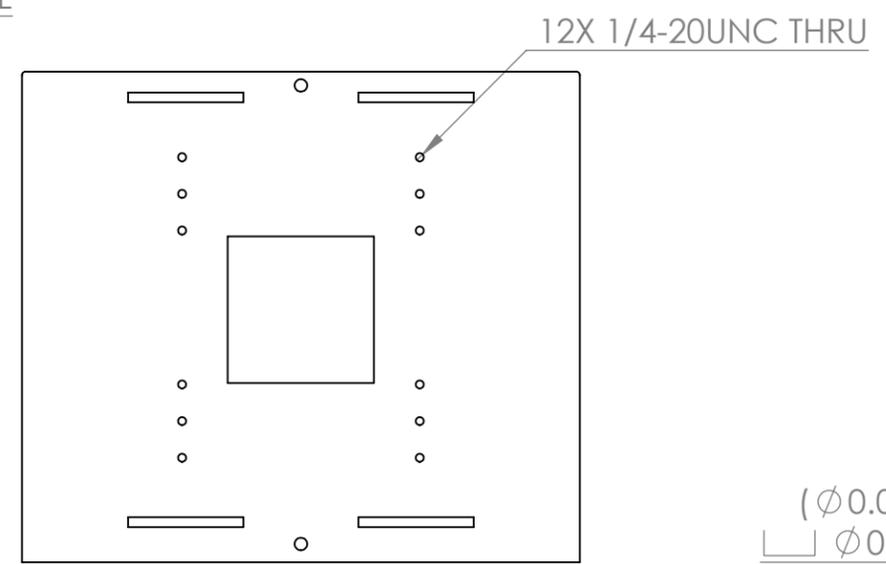
A



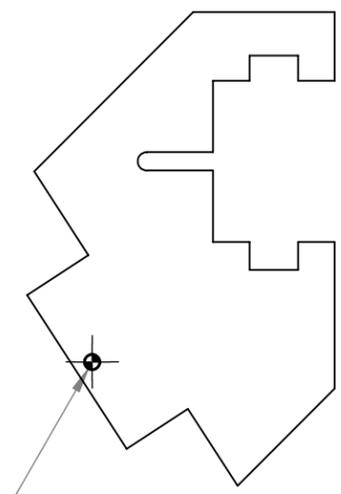
SECTION B-B

-04 DETAIL

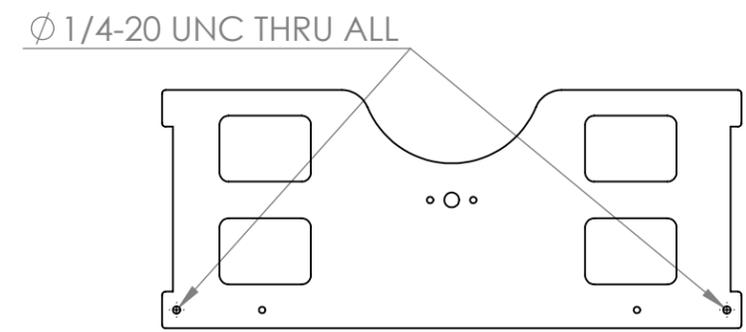
SANDED SURFACE
USE 120 GRIT FINE
SAND PAPER



-05 DETAIL



-19 DETAIL



-07 DETAIL



-17 DETAIL
M/F -08 DETAIL

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		DRAWN	j. acu
		TOLERANCES:		CHECKED	
		FRACTIONAL ±		ENG APPR.	
		ANGULAR: MACH ± BEND ±		MFG APPR.	
		TWO PLACE DECIMAL ±		Q.A.	
		THREE PLACE DECIMAL ±		COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			
				TITLE:	
				ITS IN A BOX	
SIZE	DWG. NO.			REV	
B				1.3	
SCALE: 1:5		WEIGHT:		SHEET 7 OF 11	

4

3

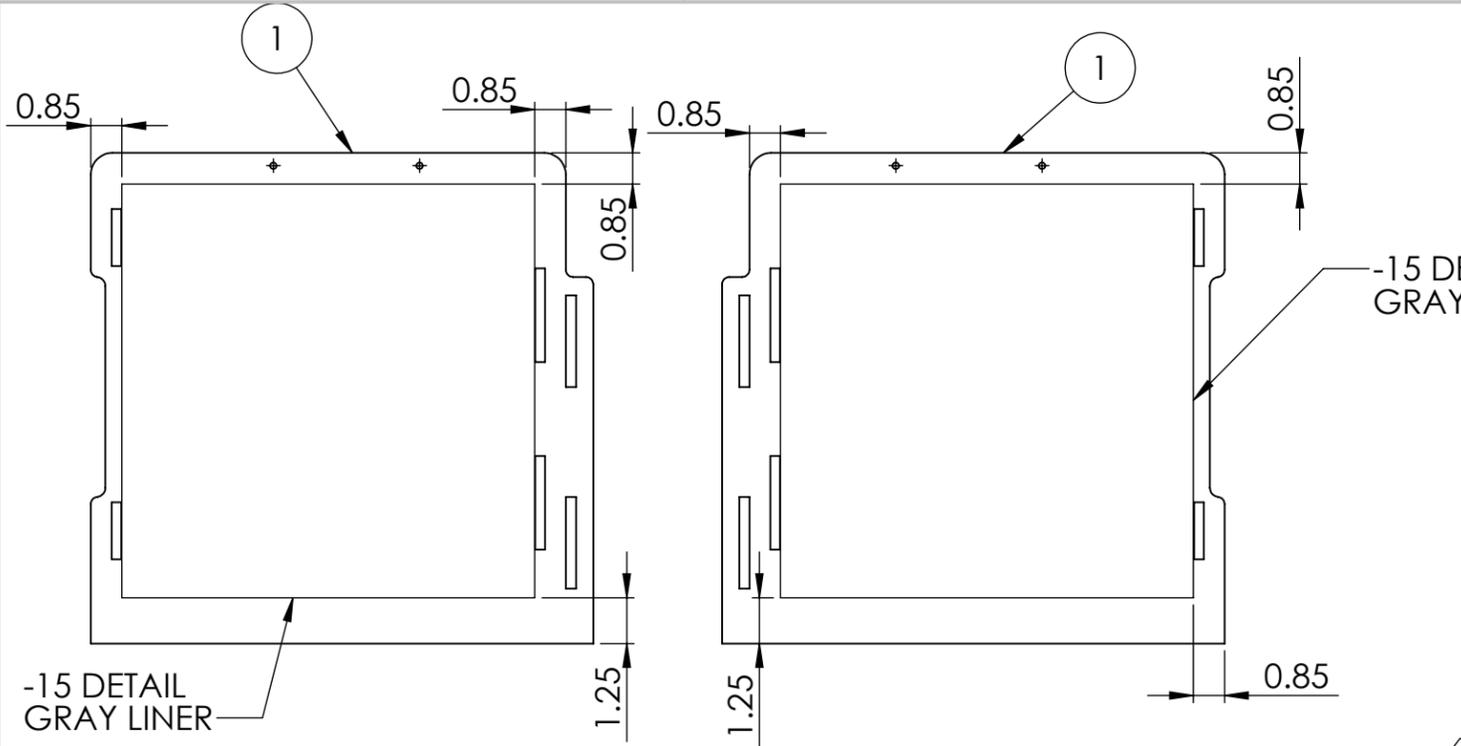
2

1

4 3 2 1

B

B

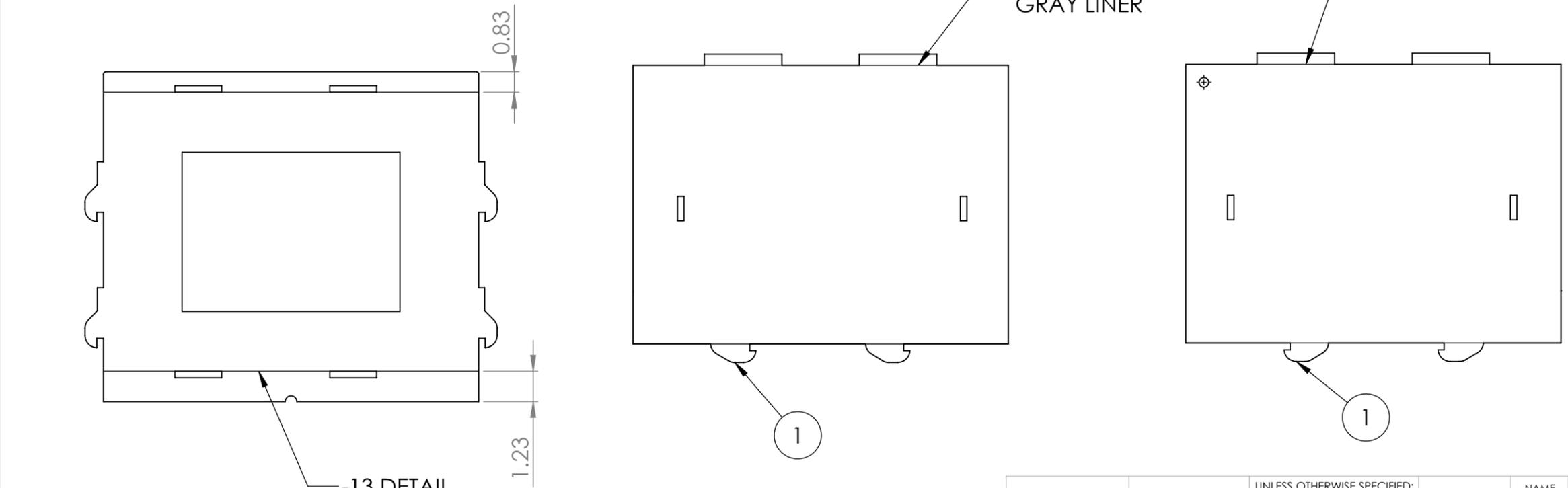


-15 DETAIL GRAY LINER

-15 DETAIL GRAY LINER

A

A



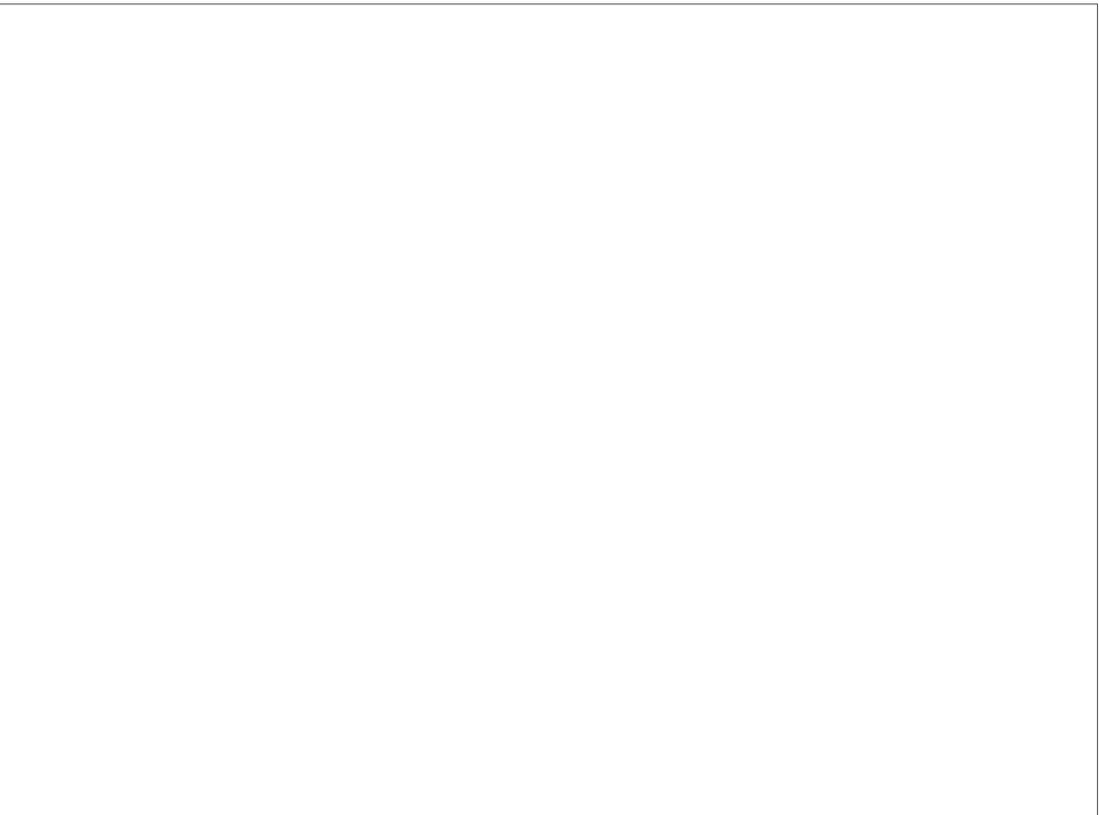
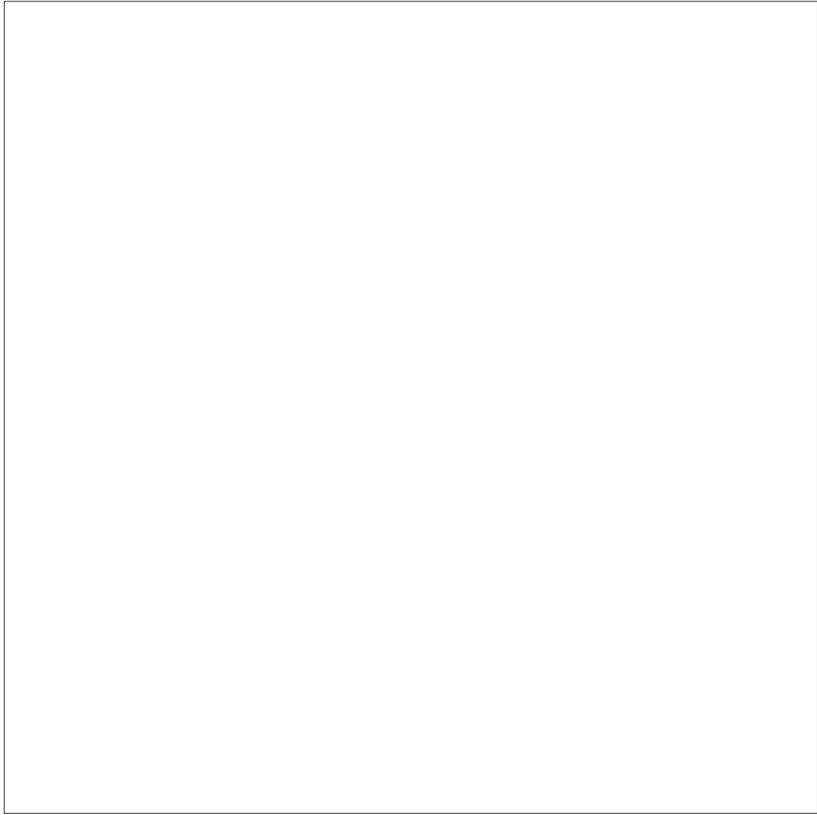
-13 DETAIL WHITE LINER

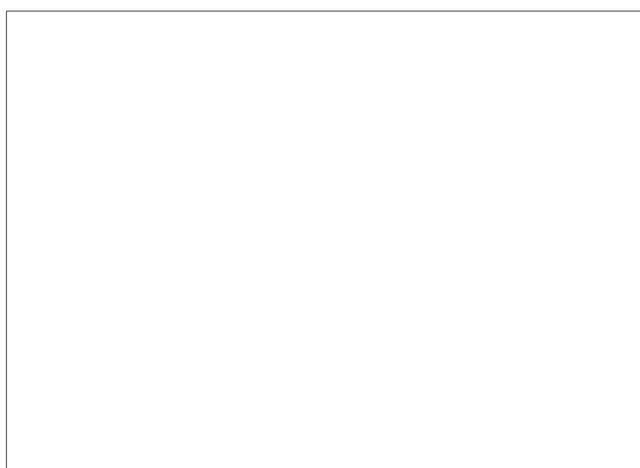
-16 DETAIL GRAY LINER

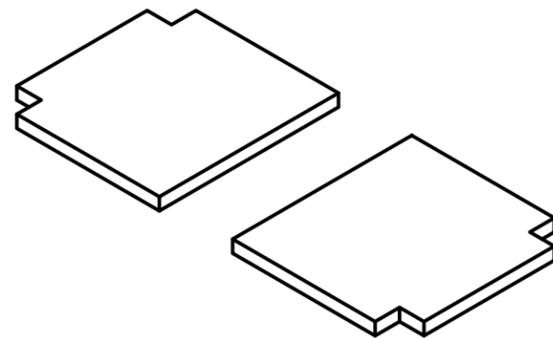
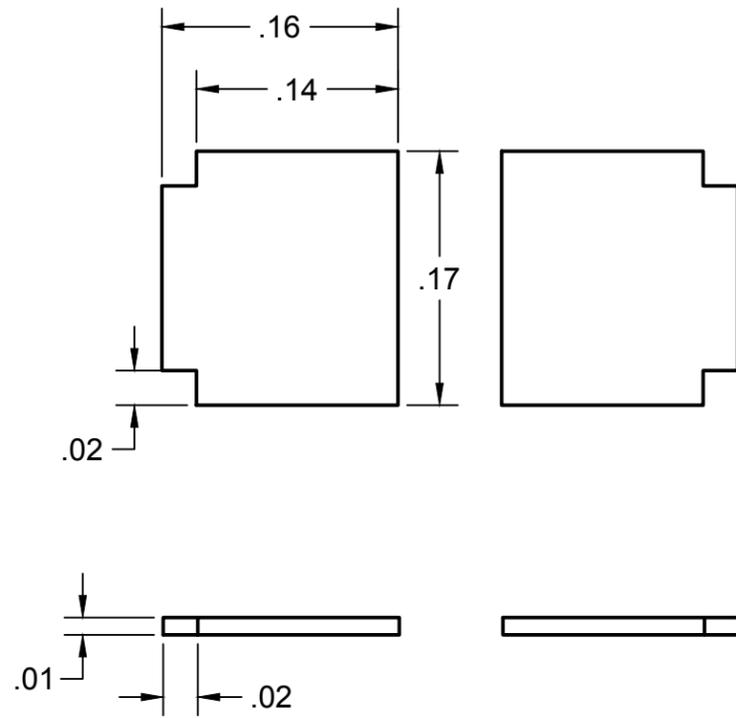
-15 DETAIL GRAY LINER

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		DRAWN	J. ACU
		TOLERANCES:		CHECKED	
		FRACTIONAL ±		ENG APPR.	
		ANGULAR: MACH ± BEND ±		MFG APPR.	
		TWO PLACE DECIMAL ±		Q.A.	
		THREE PLACE DECIMAL ±		COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH		SIZE	DWG. NO.
APPLICATION		DO NOT SCALE DRAWING		B	
				TITLE:	
				ITS IN A BOX	
				REV	1.3
				SCALE: 1:5	WEIGHT:
				SHEET 8 OF 11	

4 3 2 1







		PROJECT			
		TITLE ITS IN A BOX			
APPROVED	SIZE	CODE	DWG NO	REV	
CHECKED	B			1.3	
DRAWN	Leslie Shaw	10/19/18	SCALE 8:1	WEIGHT	
				SHEET SHEET 11 of 11	